

Technical Data Sheet

## Ferro Pp TPP40AN65BK

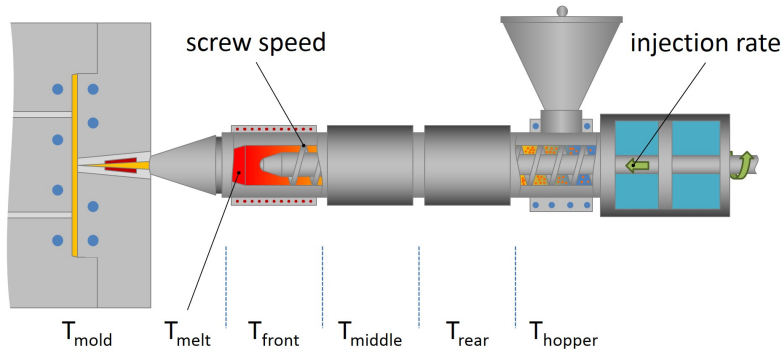
Polypropylene  
LyondellBasell Industries  
Engineering Plastics

| General                                   |                              |                        |             |
|-------------------------------------------|------------------------------|------------------------|-------------|
| Filler / Reinforcement                    | • Talc, 41% Filler by Weight |                        |             |
| Additive                                  | • Impact Modifier            |                        |             |
| Features                                  | • Impact Modified            |                        |             |
| Automotive Specifications                 | • BEHR 30.50.09              |                        |             |
| Forms                                     | • Pellets                    |                        |             |
| Processing Method                         | • Injection Molding          |                        |             |
| Physical                                  | Nominal Value (English)      | Nominal Value (SI)     | Test Method |
| Density / Specific Gravity                | 1.25                         | 1.25 g/cm <sup>3</sup> | ASTM D792   |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg) | 4.0 g/10 min                 | 4.0 g/10 min           | ASTM D1238  |
| Mechanical                                | Nominal Value (English)      | Nominal Value (SI)     | Test Method |
| Tensile Strength (73°F (23°C))            | 3800 psi                     | 26.2 MPa               | ASTM D638   |
| Tensile Elongation (Break, 73°F (23°C))   | 25 %                         | 25 %                   | ASTM D638   |
| Flexural Modulus                          |                              |                        | ASTM D790   |
| 1% Secant : 73°F (23°C)                   | 333000 psi                   | 2300 MPa               |             |
| Tangent : 73°F (23°C)                     | 397000 psi                   | 2740 MPa               |             |
| Flexural Strength (73°F (23°C))           | 5800 psi                     | 40.0 MPa               | ASTM D790   |
| Impact                                    | Nominal Value (English)      | Nominal Value (SI)     | Test Method |
| Notched Izod Impact (73°F (23°C))         | 1.2 ft·lb/in                 | 64 J/m                 | ASTM D256   |
| Unnotched Izod Impact (73°F (23°C))       | 9.8 ft·lb/in                 | 520 J/m                | ASTM D4812  |
| Gardner Impact (73°F (23°C))              | 86.0 in·lb                   | 9.72 J                 | ASTM D5420  |
| Thermal                                   | Nominal Value (English)      | Nominal Value (SI)     | Test Method |
| Deflection Temperature Under Load         |                              |                        | ASTM D648   |
| 66 Psi (0.45 Mpa), Unannealed             | 235 °F                       | 113 °C                 |             |
| 264 Psi (1.8 Mpa), Unannealed             | 158 °F                       | 70.0 °C                |             |

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| Injection              | Nominal Value (English) | Nominal Value (SI) |
|------------------------|-------------------------|--------------------|
| Drying Temperature     | 176 °F                  | 80 °C              |
| Drying Time            | 2.0 to 3.0 hr           | 2.0 to 3.0 hr      |
| Processing (Melt) Temp | 428 to 500 °F           | 220 to 260 °C      |
| Mold Temperature       | 86 to 140 °F            | 30 to 60 °C        |

### Notes

These are typical property values not to be construed as specification limits.